

# Evaluation of the effect of sulfur poisoning on the performance of Ni/CGO based SOFC anodes

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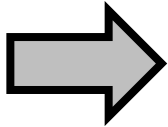


Knowledge for Tomorrow



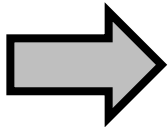
# Motivation

Natural Gas



- Ni based cermet SoA electrocatalysts
- Ni surface poisoned with  $H_2S$

Sulfur compounds



Diesel



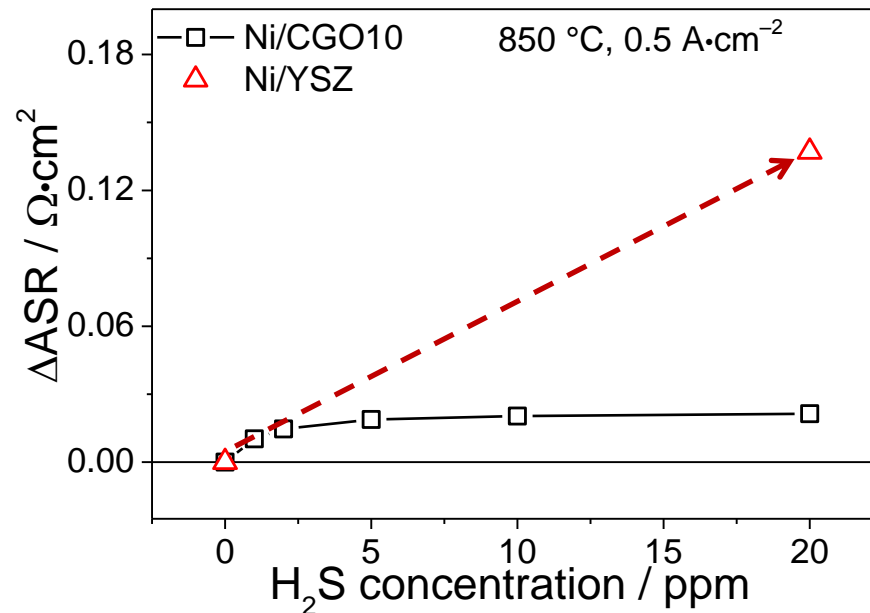
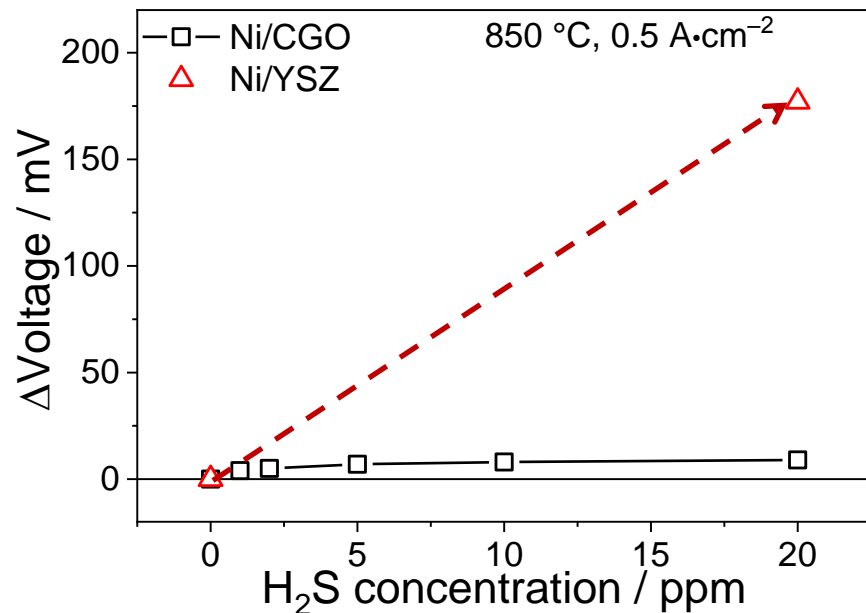
- Upstream desulfurizing unit
- **Failure of desulfurizing unit?**

**Investigation of sulfur poisoning in reformat fuels on Ni/CGO in ESC configuration**



## Sulfur poisoning in H<sub>2</sub>/H<sub>2</sub>O fuels: Ni/CGO vs. Ni/YSZ

850 °C, 0.5 A•cm<sup>-2</sup>, 97 % H<sub>2</sub>, 3 % H<sub>2</sub>O + 1, 2, 5, 10, 20 ppm H<sub>2</sub>S



**Different mechanisms**



## Electro-oxidation on Ni/CGO anodes

1. Sulfur oxidation to  $\text{SO}_2$  via oxygen spillover from CGO to Ni [1,2]
  2. Sulfur diffusion into CGO bulk phase [3,4]
  3. Catalytic activity of CGO towards  $\text{H}_2$  oxidation [5,6]
- Free Ni surface
- Activity of CGO

## Reformate operation: CO as a fuel

**Water gas shift reaction:**  $\text{CO} + \text{H}_2\text{O} \rightleftharpoons \text{H}_2 + \text{CO}_2$

**CO oxidation:**  $\text{CO} + \text{O}^{2-} \rightleftharpoons \text{CO}_2 + 2\text{e}^-$

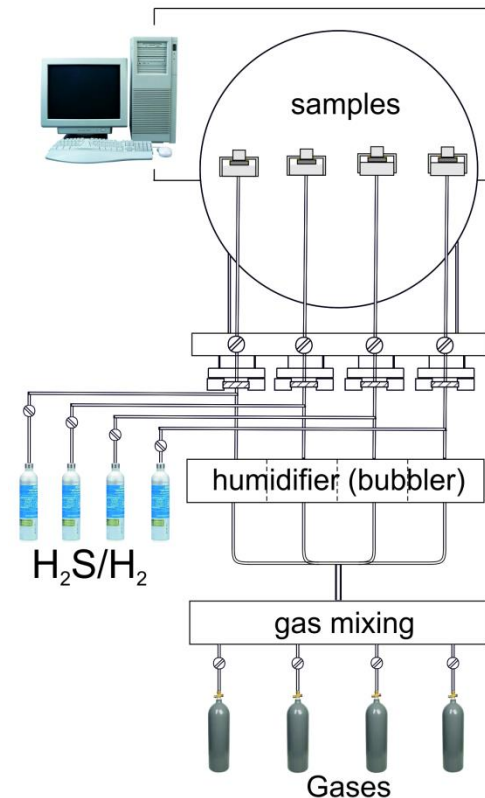
[1] Kavarucu et al., *J. Power Sources*, 217, (2012), 364; [2] Xu et al., *J. Electrochem. Soc.*, 158, (2011); [3] Gerstl et al., *Materials*, 9, (2016); [4] Mullins et al., *Surf. Science*, 601, (2016); [5] Chueh et al., *Nat. Materials*, 11, (2011); [6] Nakamura et al., *J. Electrochem. Soc.*, 1555, (2008)



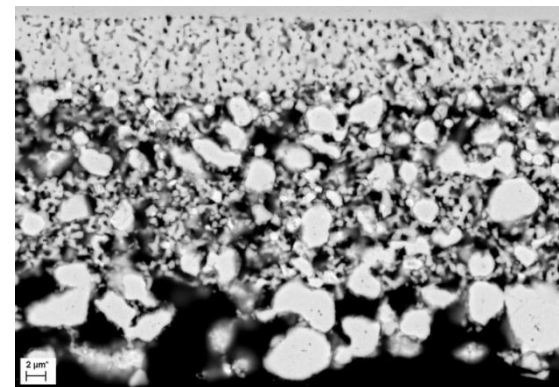
# Experimentals

Simultaneous measurement of up to **four cells under variation of  $p_{H_2S}$  and current density  $i$**

ESC from **Kerafol (Ni-YSZ) & IKTS (Ni-CGO)**



Number of fuel gas mixture	H <sub>2</sub>	H <sub>2</sub> O	CO	CO <sub>2</sub>	N <sub>2</sub>	CH <sub>4</sub>	Ni/YSZ	Ni/CGO
I	16	14	16	14	40	-	-	Yes
II	32	14	-	-	54	-	-	Yes
III	7	7	20	20	46	-	Yes	Yes <sup>a</sup>
IV	7	7	-	-	86	-	Yes <sup>a</sup>	Yes <sup>a</sup>
V	-	-	20	20	60	-	Yes	Yes <sup>a</sup>
VI	16	23	-	-	50	11	-	Yes

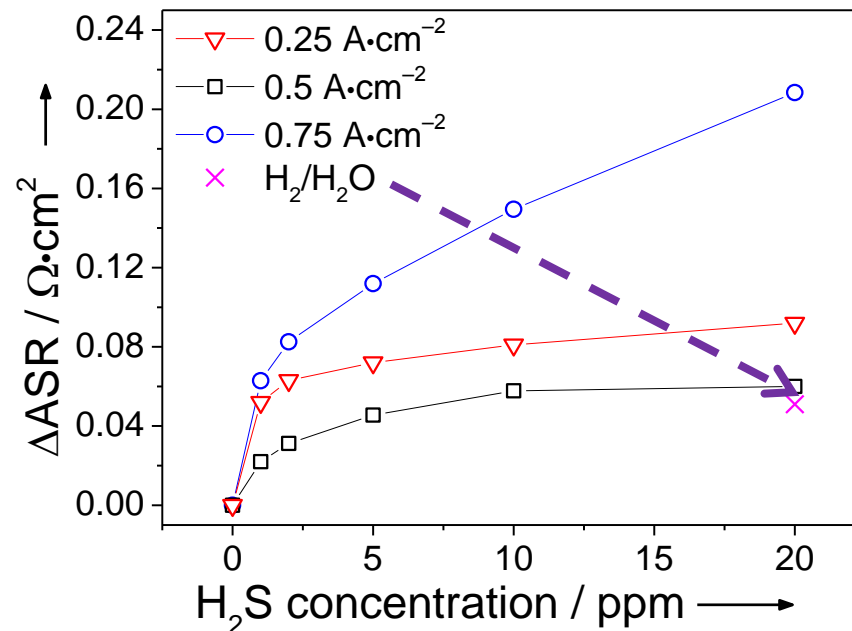
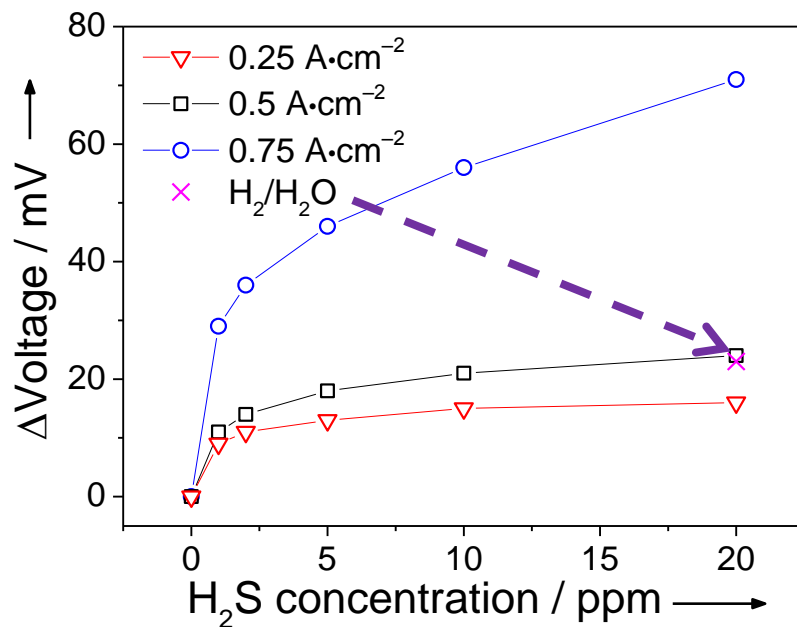


**ESC from Kerafol**



# Reformate operation on Ni/CGO

16 % H<sub>2</sub>, 16 % CO, 14 % CO<sub>2</sub>, 40 % N<sub>2</sub>, 14 % H<sub>2</sub>O



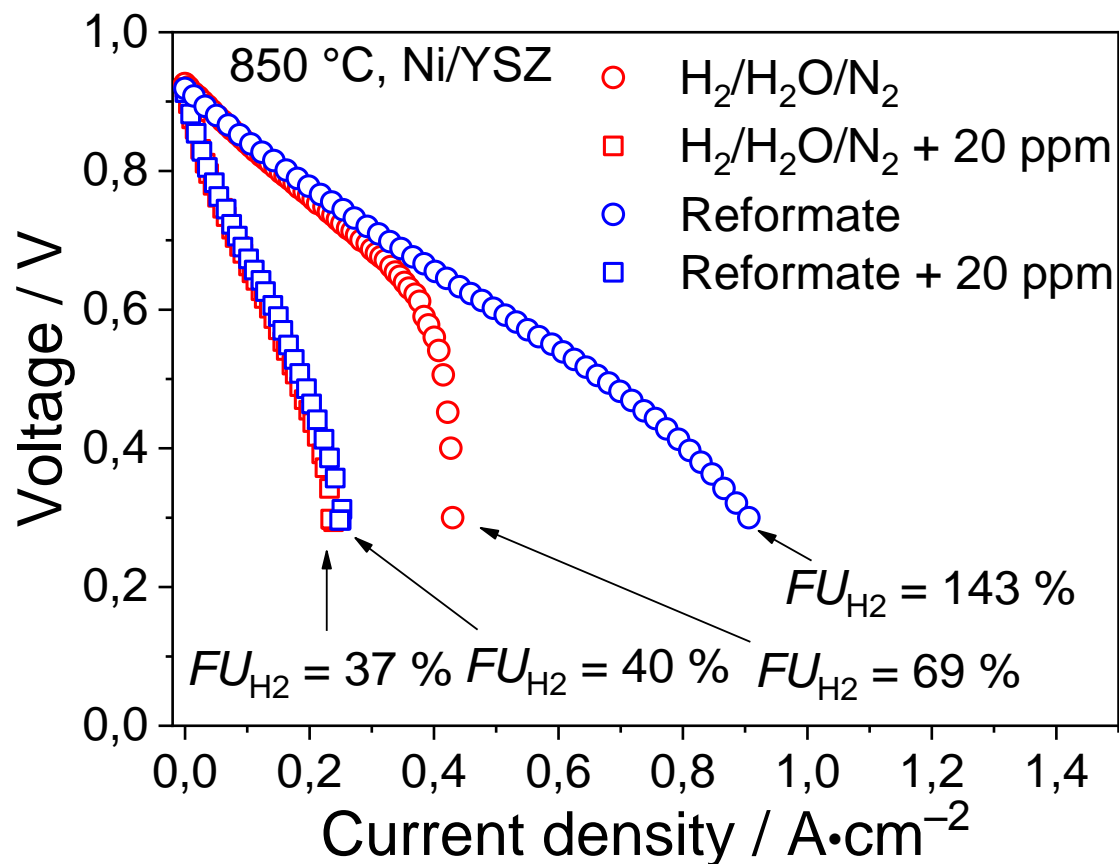
**Effect of sulfur poisoning is increased at higher current densities (=higher fuel utilization)**

**(nearly) no difference between the Reformate Operation and the H<sub>2</sub> operation  
H<sub>2</sub>/H<sub>2</sub>O Chain is mostly affected by the sulfur poisoning**



## Reformate operation on Ni/YSZ

- 7 % H<sub>2</sub>, 7 % H<sub>2</sub>O, 86 % N<sub>2</sub>
- 7 % H<sub>2</sub>, 7 % H<sub>2</sub>O, 20 % CO<sub>2</sub>, 20 % CO, 46 % N<sub>2</sub>



20 ppm:

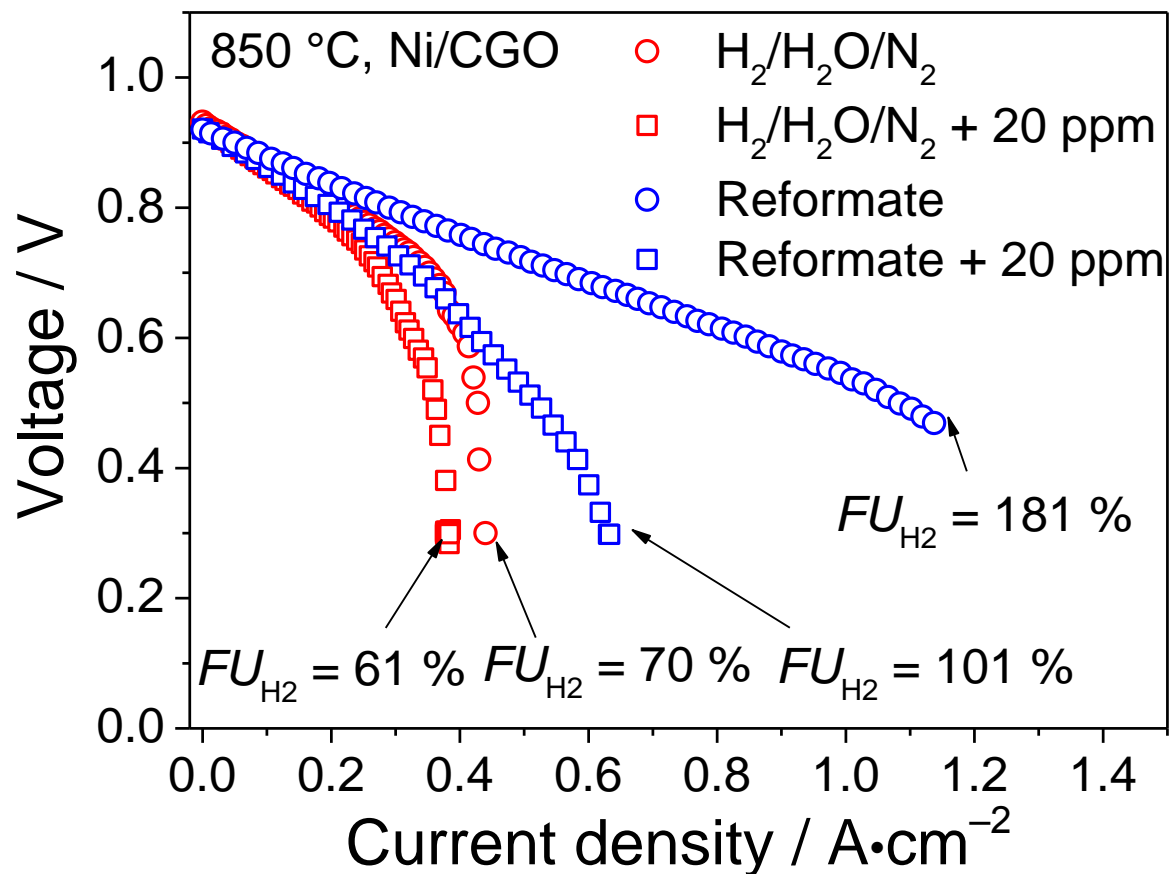
Same performance in reformate and non-reformate

→ Water Gas Shift reaction and CO oxidation are inhibited



## Reformate operation Ni/CGO

- 7 % H<sub>2</sub>, 7 % H<sub>2</sub>O, 86 % N<sub>2</sub>
- 7 % H<sub>2</sub>, 7 % H<sub>2</sub>O, 20 % CO<sub>2</sub>, 20 % CO, 46 % N<sub>2</sub>



20 ppm:  
Different behaviors

→ Enhanced sulfur tolerance of Ni/CGO also valid under reformate operation

→ CO is converted

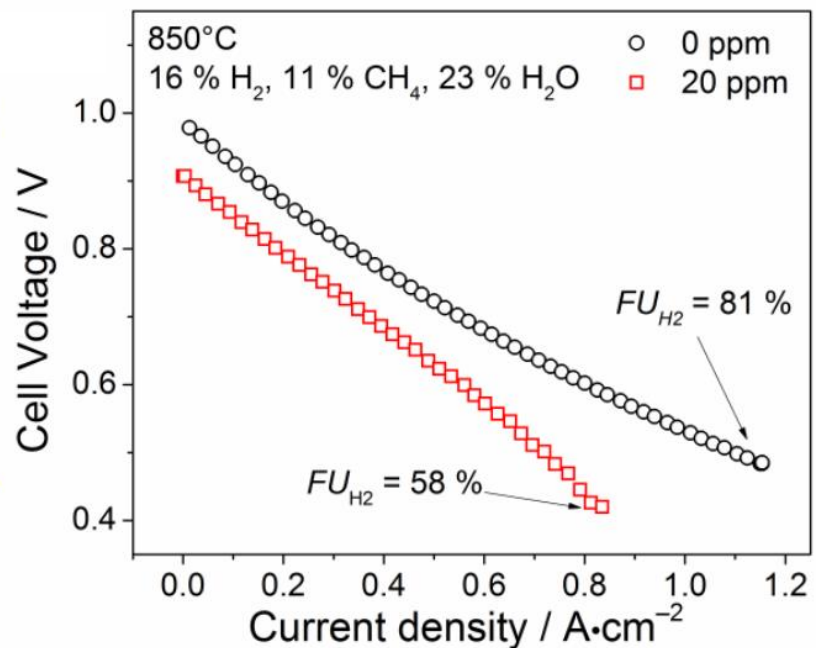
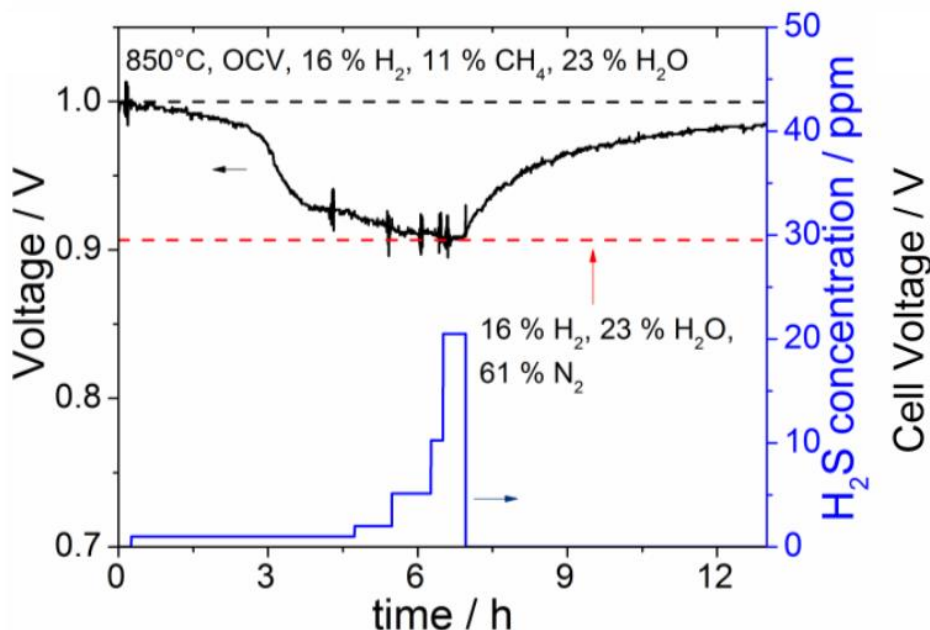




# Methane steam reforming

Poisoning of Ni/CGO at OCV with 1 - 20 ppm  $\text{H}_2\text{S}$

16 %  $\text{H}_2$ , 11 %  $\text{CH}_4$ , 23 %  $\text{H}_2\text{O}$ , 50 %  $\text{N}_2$

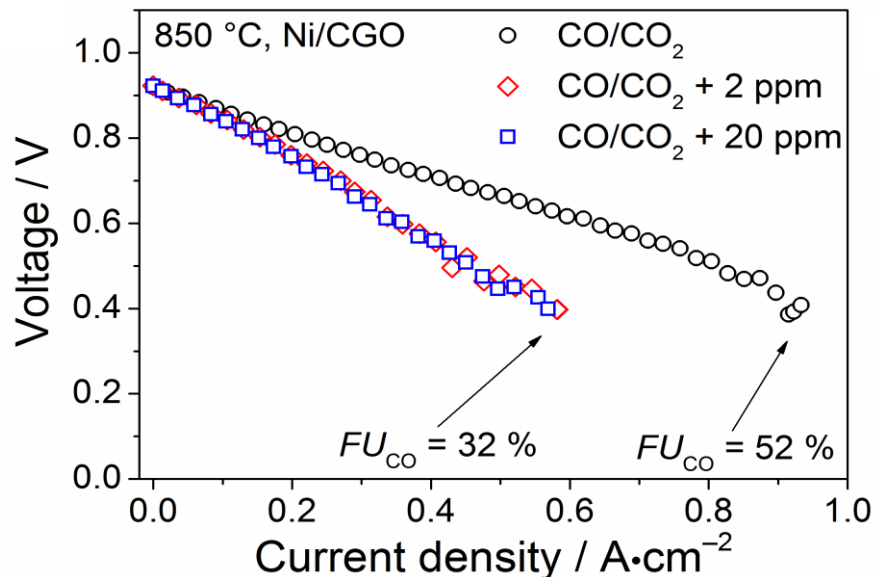


**Similar poisoning behavior of WGS and methane steam reforming on Ni/YSZ**  
**Methane Steam Reforming affected by the poisoning**

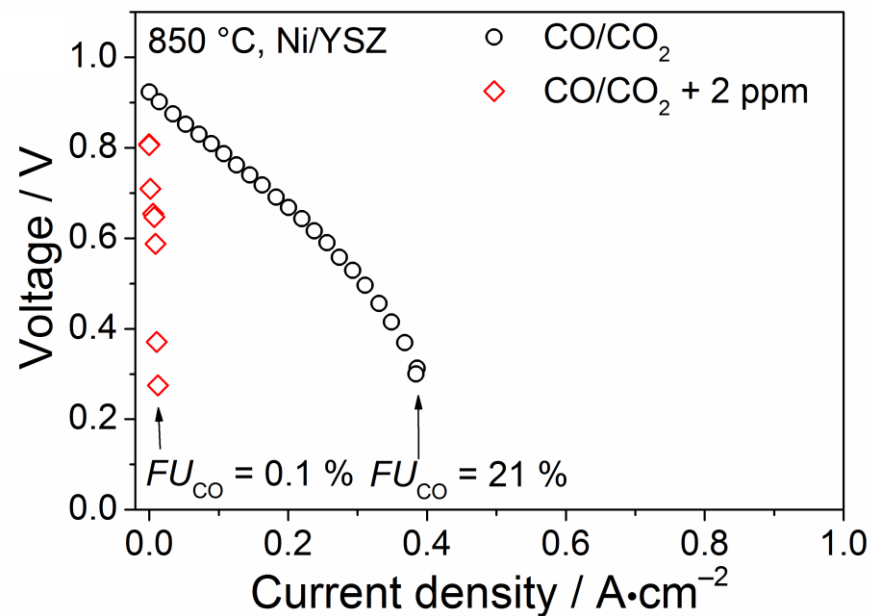
**Ni surface poisoned & CGO surface may not be active towards Methane Steam Reforming**

## CO oxidation on Ni/CGO & Ni/YSZ ?

Ni/CGO



Ni/YSZ



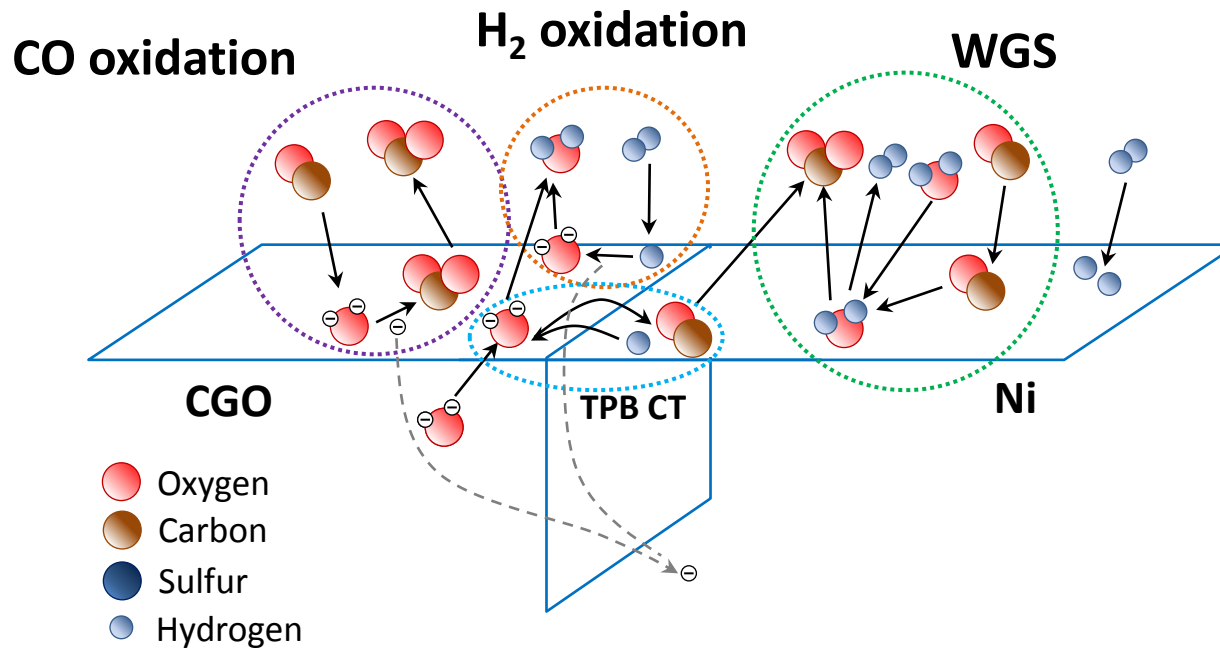
**Ni/YSZ: electrochemical CO oxidation inhibited**

**Ni/CGO: electrochemical CO oxidation poisoned, but still active**

Water gas shift deactivation, electrochemical CO conversion on CGO ?



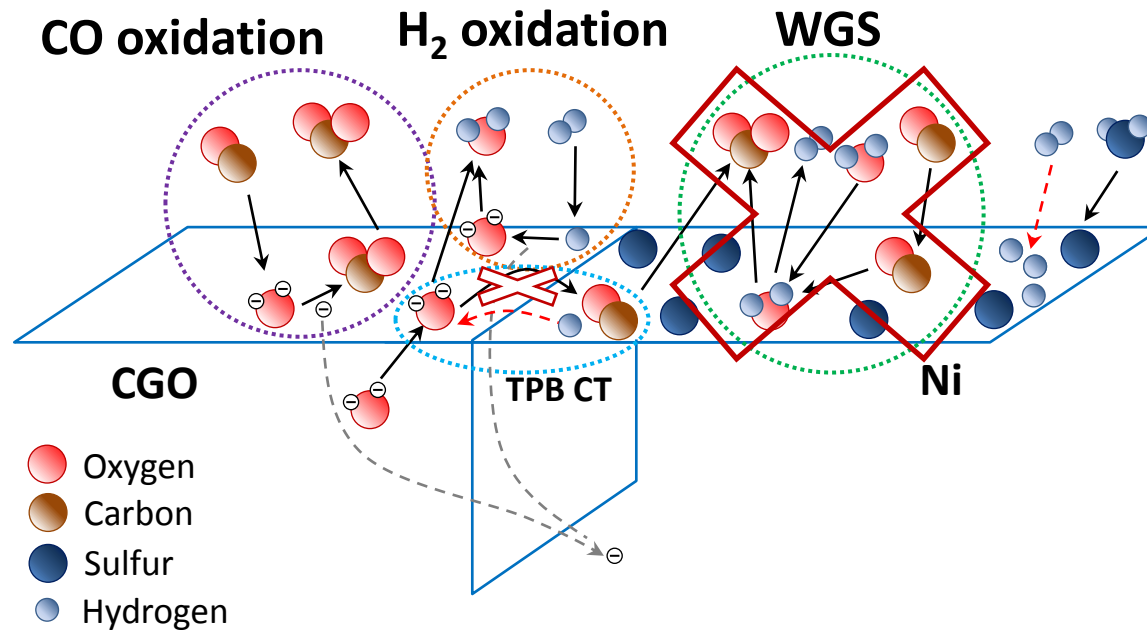
# Fuel oxidation mechanism on Ni/CGO



**CO oxidation on CGO surface possible**  
**CO oxidation at TPB dominates, as CO strongly adsorbs on Ni**



# Fuel oxidation mechanism on Ni/CGO: Sulfur poisoning

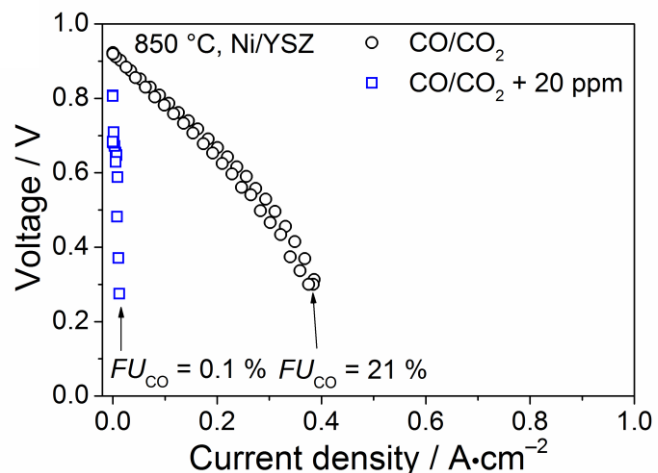
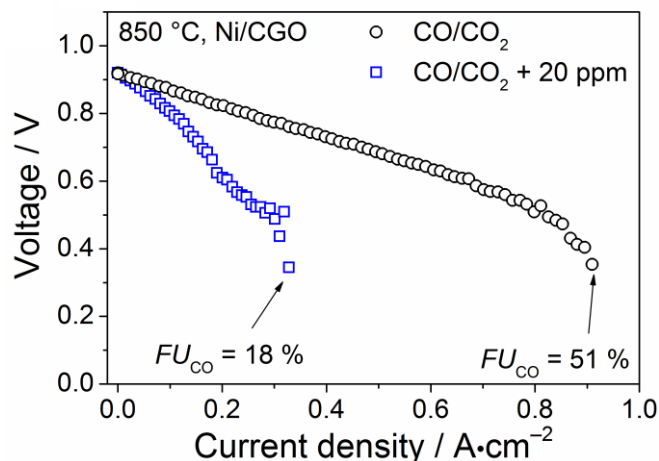


**Ni surface is blocked → CO oxidation at TPB deactivated**  
**Surface process on CGO is still active (Mars-van-Krevelen mechanism)**

**H<sub>2</sub> oxidation at TPB may still be active (smaller atom diameter)**



## Summary and conclusions



**Investigation of sulfur poisoning during reformat operation (CO/CO<sub>2</sub>, CO/CO<sub>2</sub>/H<sub>2</sub>/H<sub>2</sub>O, CH<sub>4</sub>/H<sub>2</sub>O)**

**Reversible short exposure poisoning**

**Methane steam reforming is inhibited under S-poisoning**

**CO Oxidation on Ni/CGO still possible even with 20 ppm H<sub>2</sub>S (Not on Ni/YSZ) → higher sulfur tolerance**

**Electrochemical conversion of CO on CGO surface**

ACS Catalysis

Cite This: ACS Catal. 2017, 7, 7760-7771

Research Article

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**Sulfur Poisoning of Electrochemical Reformate Conversion on Nickel/Gadolinium-Doped Ceria Electrodes**

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# Acknowledgments

- Dr. Mihails Kusnezoff and Dr. Nikolai Trofimenko from Fraunhofer IKTS for the supply of cells
- Financial support from the German Ministry of Education and Research (BMBF) in the framework of the **“SOFC Degradation”** (Verbundvorhaben SOFC Degradation: Analyse der Ursachen und Entwicklung von Gegenmaßnahmen) project.

**Thank you for your attention!**



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